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# The Pharma Innovation



ISSN (E): 2277- 7695 ISSN (P): 2349-8242 NAAS Rating: 5.23 TPI 2021; 10(6): 972-978 © 2021 TPI www.thepharmajournal.com Received: 04-04-2021 Accepted: 06-05-2021

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### Enhancing chemical quality through pruning time, pruning intensity and bagging of fruit in Mrig Bahar guava *cv*. L-49

### Ravi Pratap Singh, Arun Kumar Singh, Anshuman Singh and Archana Singh

#### Abstract

A field experiment was carried out at main experiment Station, Department of fruit Science, Acharya Narendra Deva University of Agriculture & Technology, Kumarganj, Ayodhya, (U.P) during the year 2019 and 2020. The experiment was conducted in a Randomized block design (Factorial) with three replications. The treatment combination comprise of 3 factors *viz.* 3 pruning time, 2 pruning intensity and 2 bagging levels. Based on the experimental results it can be concluded that result obtained from the present investigation, among different pruning time, the 05<sup>th</sup> June pruning was found most effective in improving chemical parameters of guava fruit. Chemical attributes were improved with 60 per cent pruning intensity results in higher production of quality fruits. T.S.S, Vitamin C and Sugars were enhanced with bagging 20 days after fruit set. The bagging 20 days after fruit set was effective for improving chemical characters of guava fruits. Pruning of guava trees in the first week of June with 60 per cent pruning intensity of annual shoot growth and bagging 20 days after fruit set can be recommended to obtain higher yield with quality fruit and maximum return.

Keywords: canopy, pruning, quality, Sugars, bagging, season, yield

#### 1. Introduction

Guava (*Psidium guajava* L.) the "poor man's fruit" and "apple of tropics" is a popular fruit tree of tropical and sub-tropical climate and is native to the Tropical America stretching from Mexico to Peru. It belongs to the family *Myrtaceae* and has the recognition of being the most widely cultivated species of this family (Gadgil and Gadgil, 1933)<sup>[8]</sup>. Guava is considered as one of the exquisite, nutritionally valuable and remunerative fruit crop. Guava fruit is known for its "vitamin-C", minerals like calcium, iron and phosphorous with pleasant aroma and flavour (Ulemale and Tambe, 2015)<sup>[25]</sup>. It excels most other fruit crops in productivity, hardiness, adaptability and nutritive value. Guava bears on current season's growth and flowers appear in the axils of new leaves, therefore, it responds well to pruning. Pruning of guava is one of the most important practices that influence the vigor, productivity and quality of the fruits (Gadgil and Gadgil, 1933)<sup>[8]</sup>.

Large trees take several years before they come into bearing and overall cost of production per unit area is further increased. Hence, there is over riding need to improve the existing planting system and to manipulate tree growth using canopy management to control tree growth patterns, tree shape and maintaining high fruit production of desired size and quality (Gorakh Singh, 2001) <sup>[22]</sup>. Jadhav et al., (2002) <sup>[9]</sup> noticed that earliest emergence of vegetative bud sprout, shoot length, number of flowers per shoot and number of fruits per shoot, on severely pruned (60 cm) trees of guava was found to be significantly more than mild pruned (30 cm) trees and control. Rupankar Bhagawati et al., (2015) [3] opined that severely pruned shoot of Guava have fewer number of shoots per pruned shoot. This might be due to less number of vegetative buds in severely pruned shoot. While the new shoots per shoot was lowest in shoots without pruning. Sheikh and Rao (2002) <sup>[17]</sup> found that highest fruit diameter of pomegranate was noticed in severe pruning as compared to mild pruning and control. Bikash Das (2014)<sup>[4]</sup> reported that an alteration in the rooting pattern as influenced by shoot pruning in litchi. Shoot pruning resulted in lower biomass and carbohydrate allocation towards thicker roots. Shaban and Haseeb (2009) <sup>[20]</sup> opined that guava moderate pruning gave highest significant increase in the yield for the seasons, severe pruning and pinching gave a significant intermediate effect between moderate pruning and the control. Sathya Prakash et al., (2012)<sup>[16]</sup>

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opined that the moderately pruned guava trees in winter season produced fruits of largest size and of maximum weight and such fruits had highest TSS and ascorbic acid content. Smallest size and minimum weight with lowest TSS and ascorbic acid content was recorded in fruits harvested from unpruned control trees. Meland (2009) <sup>[15]</sup> stated that apple fruit weights and soluble solids contents values were highest with the lowest crop load and decreased with increasing crop load. Trees with the highest crop load had the lowest crop load in the following year. Fruit quality was generally high for all treatments.

#### **Materials and Methods**

The experiment was carried out at Main Experiment Station, Department of Fruit Science, College of Horticulture and Forestry, Acharya Narendra Deva University of Agriculture and Technology, Kumarganj, Ayodhya, Uttar Pradesh during year 2019- 20 and 2020- 21.

The experiment was laid out in factorial randomized block design with thirteen treatments and three replications with one plant in each replication. The plants were planted at spacing of 6 m x 6 m. Thirteen treatment combinations were formed from 3 pruning time, 2 pruning intensity, 2 bagging time and control.

#### **1.** Total Soluble Solid (<sup>0</sup>Brix)

Total Soluble Solids (TSS) was determined with a hand refract meter and the value was corrected to 20°C with the help of a temperature correction chart.

#### 2. Titratable acidity (%)

Titratable acidity was estimated by titrating a known weight of the finally blended pulp with 0.1 N NaOH using phenolphthalein as indicator. The results were expressed as percentage of citric acid using the formula (AOAC, 2002)<sup>[1]</sup>.

Acidity (%) =  $\frac{\text{Titre value (ml)x Normality of NaOH x 64 x Volume made up (ml)}}{\text{Aliquot taken (ml)x Sample weight (g) x 1000}} x100$ 

#### 3. Vitamin C content (mg/100g pulp)

Vitamin C content of the sample was determined by 2, 6-Dichloro Phenol Indophenol dye visual titration method. This method involved three steps. The steps were as follows:

#### Step-1: Standardization of dye

The dye which was blue in alkaline solution and red in acid solution was reduced by ascorbic acid to colorless form. The reaction was quantitative and practically specific for ascorbic acid in solution in the pH range 1-3.5. Five ml of standard ascorbic acid solution was taken to which 5 ml of HPO3 was added. The dye was filled in a burette. The standard ascorbic acid was titrated with the dye solution. The end point was attained by titrating till the pink color persisted for 15 sec. The dye factor was determined using the formulaDye factor = 0.5/Titre

#### **Step-2: Preparation of sample:**

Fruit pulp was mixed thoroughly using pistel morter. In case of hard ripe fruits, 100 g fruit pulp was mixed with 100 ml water and mixed thoroughly in grinder. Juice was separated through filtration with the help of muslin cloth. 10 ml of sample was taken and volume was made up to 100ml with 3% HPO<sub>3</sub>.

#### **Step-3: Assay of Extract**

An aliquot of 10 ml of the HPO<sub>3</sub> extract of the sample was taken and titrated with the standard dye to a pink end point which persisted for at least 15 sec. Titration was done rapidly and a preliminary determination of the titre was made. Then the aliquot sample was titrated using dye solution.

## Ascorbic Acid $(mg/100g) = \frac{\text{Titre value (ml) x dye factor x Volume made up (ml) x 100}}{\text{Aliquot taken (ml) x Weight of sample taken (g)}}$

#### 4. Reducing Sugars

An aliquot of 5 ml diluted fruit juice was taken from 100 ml as above for titration and mixed with 5 ml of each Fehling solution 'A' and 'B'. This solution was titrated against 1.0% glucose solution in boiling solution using methylene blue

indicator. The appearance of light brick colour was marked as end point. A blank titration with 10 ml of Fehling solution 'A' and 'B' was also run. The results were expressed as per cent of reducing sugars.

 $Reducing sugars (\%) = \frac{[Blanktitrevalue(ml) - Sampletitrevalue(ml)] \times 0.0025 \times volumemade up (ml)}{Aliquot taken (ml) \times weight of sample(g)} \times 100$ 

#### 5. Non-reducing sugar (%)

Non-reducing sugar was estimated by traditional method as described by Kumar (2002) [11]. It was estimated by subtracting reducing sugar from the total invert sugar and multiplied with 0.95

Non-reducing sugar (%) = (Reducing Sugar – Invert Sugar)  $\times$ 0.95

#### 6. Total Invert sugar (%)

Out of 100ml sample, 5ml aliquot was taken, mixed with

three drops HCl and keep for overnight. Next day 2-3 drops of phenolphthalein indicator was added and neutralized with 30% sodium hydroxide solution, containing 10ml Fehling solution 'A' and 'B'.

The mixture was titrated against 1% glucose in boiling solution using methylene blue as indicator. The appearance of brick red color was marked as the end point. The results were expressed as per cent of total invert sugars.

 $TotaInvertsugars (\%) = \frac{[Blanktitrevalue(ml) - Sampletitrevalue(ml)] \times 0.0025 \times olumemade up(ml)}{x100}$ 

#### Aliquot taken(ml)x weight of sample(g)

#### 7. Total sugars (%)

The estimated values were expressed in total sugar, reducing sugar and non-reducing sugars contents of fruits and expressed as per cent reducing sugar plus per cent nonreducing sugar and expressed as per cent total sugars.

Total sugar = Reducing sugar (%) + Non reducing sugar (%)

#### **Results and Discussion**

#### 1. Total Soluble Solid (<sup>0</sup>Brix)

The pruning time 5th June gave highest total soluble solid (<sup>0</sup>brix) content in guava fruit and the lowest total soluble solid content was estimated in treatments, pruning on 20th June during 2019 and 2020. Pruning with 60 per cent intensity gave maximum total soluble solid content. The lowest total soluble solid content was estimated in treatments, pruning at 30 per cent intensity during 2019 and 2020. The bagging treatment showed significantly, higher values with 20 days after fruit set, however the effect of treatment on control was also found significant during both the years. Dhaliwal and Kuar (2003)<sup>[6]</sup> observe the highest TSS content was recorded for pruning at 30 cm on 10 April. Brar et al. (2007) [5] reported the total soluble solids were higher in the fruits of pruned trees as compared to the unpruned ones. Bhagawati et al. (2015)<sup>[3]</sup> observe bio-chemical properties of fruits, total soluble solids and total sugar were found to increase with enhanced pruning severity and least in case of no pruning. Jayswal et al. (2017) [10] reported, highest TSS, Ascorbic acid, Total Sugar, Reducing Sugar and Non-Reducing Sugar in pruning at 40 cm, while the minimum was observed in unpruned plants. The results of the study revealed that among the various pruning treatments the pruning of 30 cm of apical shoots on 15<sup>th</sup> May proved to be the best in increasing the vield and vield attributes in terms of number of fruits per tree and also fruit size, weight and yield. It also improved the fruit quality by increasing TSS, sugars, ascorbic acid and pectin content of guava fruits (Singh et al. 2020)<sup>[23, 24]</sup>.

 
 Table 1: Effect of pruning time, pruning intensity and bagging on total soluble solid (TSS <sup>0</sup> Brix)

Treatments	Total soluble solid (TSS <sup>0</sup> Brix)		
A. Pruning time	2019	2020	
T1 (Pruning on 20th May)	12.10	13.28	
T <sub>2</sub> (Pruning on 5 <sup>th</sup> June)	12.34	13.53	
T <sub>3</sub> (Pruning on 20 <sup>th</sup> June)	10.81	11.86	
SE(m <u>+)</u>	0.205	0.263	
CD (P=0.05%)	0.597	0.767	
B. Pru	ining intensity		
P <sub>1</sub> (30% Pruning)	11.52	12.25	
P2 (60% Pruning)	11.99	13.53	
SE(m <u>+)</u>	0.167	0.215	
CD (P=0.05%)	NS	0.627	
С	. Bagging		
D <sub>1</sub> (Bagging at 10 DAFS)	11.28	12.37	
D <sub>2</sub> (Bagging at 20 DAFS)	12.22	13.41	
SE(m <u>+)</u>	0.167	0.215	
CD (P=0.05%)	0.487	0.627	
D. Treatment vs Control			
Treatment (T)	11.75	12.89	
Control (C)	8.87	9.63	
SE(m <u>+)</u>	0.409	0.526	
CD (P=0.05%)	1.194	1.535	

#### 2. Titratable acidity (%)

The 20<sup>th</sup> June pruning and pruning with 30 per cent intensity and bagging at 10 days after fruit set gave significantly, lowest titrable Acidity in guava fruits during 2019. Significantly lowest values were seen with 20<sup>th</sup> June pruning, pruning with 30 per cent intensity in year 2020, the bagging at 10 days after fruit set during the year 2019. The maximum titrable acidity was observed in treatments, pruning on 05th June and the 60 per cent pruning, the bagging at 20 days after fruit set during 2019. Overall, the treatments were found significant over control during 2020. Kumar and Rattanpal (2010) <sup>[13]</sup> observes fruit acidity was low with the pruning treatment, 1/2 removal of vegetative growth of plants and Bhagawati et al. (2015) [3] reported the acidity was found to be highest with no pruning and decreased with increase in pruning intensity. More acidity was observed in fruits from unpruned trees and a gradual decrease was observed when the intensities of pruning were increased (Kumar and Srivastava 1983) <sup>[12]</sup>. The maximum acidity was obtained with heavy pruning and minimum with light pruning treatment (Singh and Chauhan 1998) <sup>[21]</sup>. All bagging materials did not change the total titratable acidity content (Neto et al. 2020)<sup>[19]</sup>.

<b>Table 2:</b> Effect of pruning time, pruning intensity and bagging on
titrable Acidity (%) of guava

Treatments	Titrable A	cidity (%)	
A. Pruning time	2019	2020	
T <sub>1</sub> (Pruning on 20 <sup>th</sup> May)	0.48	0.38	
T <sub>2</sub> (Pruning on 5 <sup>th</sup> June)	0.49	0.39	
T <sub>3</sub> (Pruning on 20 <sup>th</sup> June)	0.43	0.34	
SE(m <u>+)</u>	0.010	0.008	
CD (P=0.05%)	0.030	0.024	
B. Pruning	intensity		
P <sub>1</sub> (30% Pruning)	0.46	0.35	
P <sub>2</sub> (60% Pruning)	0.48	0.39	
SE(m <u>+)</u>	0.008	0.007	
CD (P=0.05%)	NS	0.020	
C. Bag	ging		
D <sub>1</sub> (Bagging at 10 DAFS)	0.45	0.36	
D <sub>2</sub> (Bagging at 20 DAFS)	0.49	0.38	
SE(m <u>+)</u>	0.008	0.007	
CD (P=0.05%)	0.024	NS	
D. Treatment vs Control			
Treatment (T)	0.47	0.37	
Control (C)	0.52	0.43	
SE(m <u>+)</u>	0.020	0.017	
CD (P=0.05%)	NS	0.049	

#### 3. Vitamin C content (mg/100g pulp)

Increase in vitamin C content of guava fruit estimated for pruning time, pruning intensity during 2020 and bagging during both the years. The 5<sup>th</sup> June pruning, recorded highest Vitamin C content during both the years. The lowest Vitamin C content was estimated in treatments, pruning on 20<sup>th</sup> June during both the years. The pruning was effective only in the year 2020, with 60 per cent intensity. The bagging at 20 days after fruit set was significant during 2019 and 2020. In general higher Vitamin C content was estimated during 2020 as compare to 2019. It might be due low temperature & relative humidity in the year 2020. Meena *et al.* (2017) <sup>[14]</sup> analysis on fruit quality showed that pruning in May at 45 cm

length from shoot tip also produced superior quality fruits in term of higher TSS and vitamin C. Kumar and Rattanpal (2010) <sup>[13]</sup> found that, TSS and vitamin C (mg/100 g fruit pulp) and low acidity was the best in pruning treatment by 1/2 removal of vegetative growth in guava fruit crop. Contrary this, pruning of 30 cm of apical shoots on 15<sup>th</sup> May proved to

be the best in increasing the yield and yield attributes in terms of number of fruits per tree and also fruit size, weight and yield. It also improved the fruit quality by increasing TSS, sugars, ascorbic acid and pectin content of guava fruits Singh *et al.* (2020) <sup>[23, 24]</sup>.

Table 3: Effect of pruning time, pruning intensity and bagging on	n Vitamin C (mg/100g pulp) content of guava fruit
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Treatments	Vitamin C (mg/100g pulp)			
A. Pruning time	2019	2020		
T <sub>1</sub> (Pruning on 20 <sup>th</sup> May)	190.18	228.11		
T <sub>2</sub> (Pruning on 5 <sup>th</sup> June)	193.87	232.54		
T <sub>3</sub> (Pruning on 20 <sup>th</sup> June)	169.87	203.75		
SE(m <u>+)</u>	3.975	6.154		
CD (P=0.05%)	11.603	17.963		
B. Pru	B. Pruning intensity			
P <sub>1</sub> (30% Pruning)	180.95	210.40		
P <sub>2</sub> (60% Pruning)	188.33	232.54		
SE(m <u>+)</u>	3.246	5.025		
CD (P=0.05%)	NS	14.667		
C	Bagging			
D <sub>1</sub> (Bagging at 10 DAFS)	177.25	212.61		
D <sub>2</sub> (Bagging at 20 DAFS)	192.03	230.33		
SE(m <u>+)</u>	3.246	5.025		
CD (P=0.05%)	9.474	14.667		
D. Treatment vs Control				
Treatment (T)	184.64	221.47		
Control (C)	147.50	140.46		
SE(m <u>+)</u>	7.951	12.308		
CD (P=0.05%)	23.206	35.926		

#### 4. Reducing Sugars

An increase in reducing sugar content (%) was observed with pruning on 5<sup>th</sup> June and pruning with 60 per cent intensity and bagging at 20 days after fruit set during both the years of experimentation. Pruning time 5<sup>th</sup> June gave highest per cent of reducing sugar in guava fruit during 2019 and 2020. The lowest reducing sugars were estimated in treatment, 20<sup>th</sup> June pruning during both the years. Jayswal *et al.* (2017) <sup>[10]</sup> reported the highest TSS, Ascorbic acid, Total Sugar, Reducing Sugar and Non-Reducing Sugar was recorded in pruning at 40 cm, while the minimum was observed in

unpruned plants. Sawant *et al.* (2018) <sup>[18]</sup> significant increase with respect to quality parameters like maximum fruit weight, diameter of fruit, volume of fruit, TSS, ascorbic acid content and reducing sugars when guava plants were pruned 50 per cent of secondary branches. The pruning of 30 cm of apical shoots on 15<sup>th</sup> May proved to be the best in increasing the yield and yield attributes in terms of number of fruits per tree and also fruit size, weight and yield. It also improved the fruit quality by increasing TSS, sugars, ascorbic acid and pectin content of guava fruits (Singh *et al.* 2020) <sup>[23, 24]</sup>.

Table 4: Effect of pruning time, pruning intensity and bagging on reducing sugars (%) content of guava fruit

Treatments	Reducing	<b>Reducing sugar (%)</b>		
A. Pruning time	2019	2020		
T1 (Pruning on 20th May)	4.22	4.24		
T <sub>2</sub> (Pruning on 5 <sup>th</sup> June)	4.39	4.26		
T <sub>3</sub> (Pruning on 20 <sup>th</sup> June)	3.70	3.78		
SE(m <u>+)</u>	0.091	0.113		
CD (P=0.05%)	0.266	0.330		
B. Pruning	intensity			
P <sub>1</sub> (30% Pruning)	3.91	3.96		
P <sub>2</sub> (60% Pruning)	4.30	4.23		
SE(m <u>+)</u>	0.074	0.092		
CD (P=0.05%)	0.217	0.270		
C. Bag	ging			
D <sub>1</sub> (Bagging at 10 DAFS)	3.97	3.96		
D <sub>2</sub> (Bagging at 20 DAFS)	4.24	4.22		
SE(m <u>+)</u>	0.074	0.092		
CD (P=0.05%)	0.217	NS		
D. Treatment	D. Treatment vs Control			
Treatment (T)	4.10	4.09		
Control (C)	3.32	2.96		
SE(m <u>+)</u>	0.182	0.226		
CD (P=0.05%)	0.532	0.661		

#### 5. Non-reducing sugar (%)

20<sup>th</sup> May pruning (T<sub>1</sub>) during 2019 and 05<sup>th</sup> June pruning (T<sub>2</sub>) during 2020, pruning with 60 per cent intensity (P<sub>2</sub>) and bagging at 20 days after fruit set (D<sub>2</sub>) has recorded maximum non-reducing sugar (%) in guava fruits. Jayswal *et al.* (2017) <sup>[10]</sup> recorded highest TSS, Ascorbic acid, Total Sugar, Reducing Sugar and Non-Reducing Sugar was recorded in pruning at 40 cm, while the minimum was observed in unpruned plants. Singh and Chauhan (1998) <sup>[21]</sup> observed highest TSS with heavy pruning which was closely followed

by medium level pruning in peach variety July Elberta. The total, reducing and non-reducing sugars were also affected significantly by different pruning intensities. In guava among the various pruning treatments the pruning of 30 cm of apical shoots on 15<sup>th</sup> May proved to be the best in increasing the yield and yield attributes in terms of number of fruits per tree and also fruit size, weight and yield. It also improved the fruit quality by increasing TSS, sugars, ascorbic acid and pectin content of guava fruits (Singh *et al.* 2020) <sup>[23, 24]</sup>.

Treatments	Non-Reducing Sugar (%)		
A. Pruning time	2019	2020	
T1 (Pruning on 20th May)	3.37	3.34	
T <sub>2</sub> (Pruning on 5 <sup>th</sup> June)	3.35	3.45	
T <sub>3</sub> (Pruning on 20 <sup>th</sup> June)	3.08	2.98	
SE(m <u>+)</u>	0.072	0.093	
CD (P=0.05%)	0.209	0.271	
B. Prun	ing intensity		
P <sub>1</sub> (30% Pruning)	3.09	3.03	
P <sub>2</sub> (60% Pruning)	3.44	3.49	
SE(m <u>+)</u>	0.059	0.076	
CD (P=0.05%)	0.171	0.221	
<b>C.</b> ]	Bagging		
D <sub>1</sub> (Bagging at 10 DAFS)	3.11	3.09	
D <sub>2</sub> (Bagging at 20 DAFS)	3.43	3.42	
SE(m <u>+)</u>	0.059	0.076	
CD (P=0.05%)	0.171	0.221	
D. Treatment vs Control			
Treatment (T)	3.27	3.26	
Control (C)	2.66	2.66	
SE(m <u>+)</u>	0.143	0.186	
CD (P=0.05%)	0.419	0.541	

 Table 5:
 Effect of pruning time, pruning intensity and bagging on Non-Reducing Sugar (%) of guava fruit

#### 6. Total invert sugar and total sugars (%)

Higher amount of invert and total sugars content with pruning on 5<sup>th</sup> June (T<sub>2</sub>), 60 per cent pruning intensity (P<sub>2</sub>) and bagging at 20 days after fruit set (D<sub>2</sub>) during 2019 and 2020. Basu *et al.* (2007) <sup>[2]</sup> found that pruning had a significant effect on the quality of guava fruits and time of pruning distinctly influenced fruit quality. TSS was found to be highest in fruits. Total sugar content was also higher. El-Souda (2005) <sup>[7]</sup> observed that in guava fruit TSS and total sugars were increased by pruning treatments compared to control trees without significant differences. Total sugar content of all treatments was higher than the control. Singh and Chauhan (1998) <sup>[21]</sup> observed highest TSS with heavy pruning which was closely followed by medium level pruning in peach variety July Elberta. The total, reducing and non-reducing sugars were also affected significantly by different pruning intensities.

Table 6 (a): Effect of pruning tim	e, pruning intensity and bagging on 7	Total Invert sugar of guava fruit (%)
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Treatments	Treatments Total Invert sugar (%	
A. Pruning time	2019	2020
T <sub>1</sub> (Pruning on 20 <sup>th</sup> May)	7.77	7.75
T <sub>2</sub> (Pruning on 5 <sup>th</sup> June)	7.92	7.90
T <sub>3</sub> (Pruning on 20 <sup>th</sup> June)	6.94	6.92
SE(m <u>+)</u>	0.165	0.166
CD (P=0.05%)	0.481	0.483
B. Pruning	g intensity	
P <sub>1</sub> (30% Pruning)	7.16	7.14
P <sub>2</sub> (60% Pruning)	7.92	7.90
SE(m <u>+)</u>	0.135	0.135
CD (P=0.05%)	0.393	0.395
C. Ba	gging	
D <sub>1</sub> (Bagging at 10 DAFS)	7.24	7.22
D <sub>2</sub> (Bagging at 20 DAFS)	7.84	7.82
SE(m+)	0.135	0.135
CD (P=0.05%)	0.393	0.395
D. Treatmen	nt vs Control	
Treatment (T)	7.54	7.52
Control (C)	6.12	5.75

SE(m <u>+)</u>	0.330	0.331
CD (P=0.05%)	0.963	0.967

 Table 6 (b): Effect of pruning time, pruning intensity and bagging on total sugars (%)

Treatments	Total Sugars (%)		
A. Pruning time	2019	2020	
T <sub>1</sub> (Pruning on 20 <sup>th</sup> May)	7.59	7.57	
T <sub>2</sub> (Pruning on 5 <sup>th</sup> June)	7.74	7.72	
T <sub>3</sub> (Pruning on 20 <sup>th</sup> June)	6.78	6.76	
SE(m <u>+)</u>	0.163	0.206	
CD (P=0.05%)	0.475	0.600	
B. Pruning	g intensity		
P <sub>1</sub> (30% Pruning)	7.00	6.98	
P <sub>2</sub> (60% Pruning)	7.74	7.72	
SE(m <u>+)</u>	0.133	0.168	
CD (P=0.05%)	0.388	0.490	
C. Ba	gging		
D <sub>1</sub> (Bagging at 10 DAFS)	7.08	7.06	
D <sub>2</sub> (Bagging at 20 DAFS)	7.66	7.64	
SE(m <u>+)</u>	0.133	0.168	
CD (P=0.05%)	0.388	0.490	
D. Treatment vs Control			
Treatment (T)	7.37	7.35	
Control (C)	5.98	5.62	
SE(m <u>+)</u>	0.326	0.411	
CD (P=0.05%)	0.951	1.201	

#### Conclusion

The maximum total soluble solids (TSS <sup>0</sup>Brix) of guava were observed with 5th June pruning time during both the years and pruning intensity 60 per cent during 2020. The bagging was effective with 20 days after fruit set during both the years. The minimum titrable acidity of guava fruit were observed with 20<sup>th</sup> June pruning time during both the years and 30 per cent pruning intensity during 2020 and bagging 10 days after fruit set during 2019, whereas the maximum titrable acidity were noted in pruning time 5<sup>th</sup> June, pruning intensity 60 per cent and bagging 20 days after fruit set during 2019. The maximum Vitamin C content (mg/100g pulp) of guava fruit were seen with 5<sup>th</sup> June pruning time during both the years and pruning intensity 60 per cent during 2020 and bagging 20 days after fruit set during both the years. The maximum reducing, invert, non-reducing and total sugars content (%) of guava fruit was estimated with 5<sup>th</sup> June pruning time and 60 per cent pruning intensity and bagging 20 days after fruit set during both the years.

The result obtained from the present investigation, it can be concluded that among different pruning time, the 05<sup>th</sup> June pruning was found most effective in improving chemical parameters of guava fruit. Chemical attributes were improved with 60 per cent pruning of annual shoot growth. T.S.S, Vitamin C and Sugars were enhanced with bagging 20 days after fruit set.

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Comunicata Scientiae, e-ISSN: 2177-5133, Bom Jesus 2020.

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