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Study on standardization of recipe for custard apple ice-cream

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Abstract

An experiment was conducted at College of Agriculture & Research Station, Singarbhata, Kanker (Chhattisgarh) during the year 2022 to study sensory properties of custard apple pulp ice cream. The experiment was designed in Completely Randomized Design (CRD) with three replications. Ice cream was analyzed for sensory attributes like flavour, texture, taste and overall acceptability. The result clearly indicated that the mean score was recorded to T₃ (8.65) for overall acceptability. In organoleptic evaluation, the highest score of flavour (7.60), texture (8.47), taste (8.22) and overall acceptability (8.65) were recorded in the ice cream with T₃ (100% Pulp + 50% Whipping cream + 20% Condensed milk + 5% Sugar + 5% Milk powder). On the basis of result it was concluded that T₃ was best for the preparation of custard apple ice-cream. In economic analysis of ice-cream the maximum net profit was obtained in T₁ (Rs. 278.8). Similarly Benefit–cost ratio was found highest in T₁ (1.534).

Keywords: Custard apple, ice-cream, sensory evaluation, benefit-cost ratio

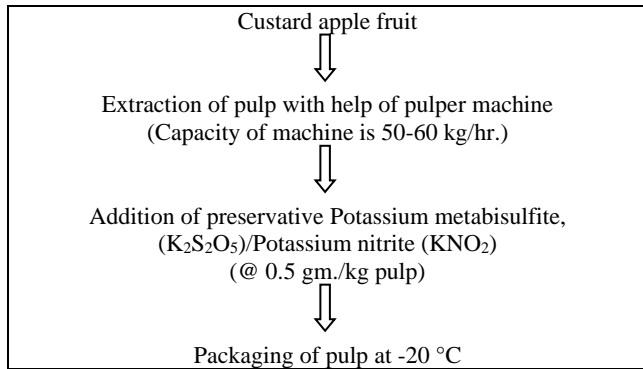
Introduction

Custard Apple (*Anona squamosa* L.) is a well-known fruit for its nutritional composition as well as for its medicinal properties. This fruit is commonly known as custard apple, sugar apple, sweet soup, sour soup (Bakane *et al.*, 2016) [2]. It is native to Tropical America. Of the 40 genera of the Annonaceae family, genus *Annona* has 120 species, 6 of them having pomological significance. In India, custard apple is grown in Maharashtra, Gujarat, Andhra Pradesh, Uttar Pradesh, Madhya Pradesh, Chhattisgarh, Bihar, Assam, Rajasthan, Orissa and Tamil Nadu (Markam *et al.*, 2012) [10]. The pulp may be consumed raw or transformed into various food products. The taste of pulp is aromatic sweet, with custard like flavor. It has great potential for value addition through processing (Kotecha *et al.*, 2000) [8]. In India area and production of custard apple was 46 thousand ha. and 401 thousand MT, respectively in 2017-18 (Indian Horticulture Database 2018) [6]. In Chhattisgarh during 2021-22 area and production was 9.54 thousand ha. and 53.01 thousand MT, respectively (Directorate Horticulture & Farm Forestry, Chhattisgarh). Area of custard apple was maximum in Kanker district i.e. 1.54 thousand ha whereas it was third largest producer i.e. 6.44 thousand MT among all district of Chhattisgarh. Average percent of pulp, peel and seeds of custard apple fruits were 40.38%, 48.62% and 10.30% respectively (Bakane *et al.*, 2015) [1].

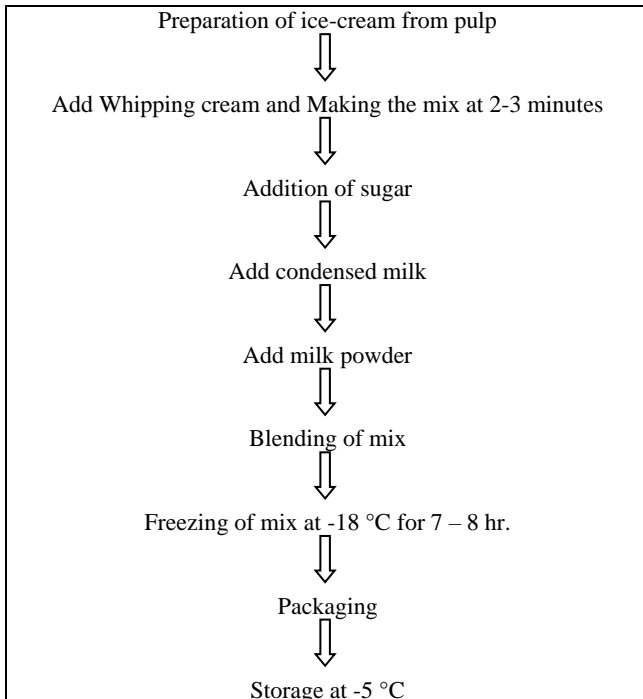
This fruit contains moisture (70.5%), carbohydrates (23.5%), proteins (1.6%), fat (0.4%), mineral matter (0.9%), iron (1.0%), calcium (0.2%), phosphorus (0.04%) and energy value 104 Kcal/100g of the edible portion, sugar (0.05-4.5%), fibre (0.05-4.5%), ash (0.4-0.8%), lipid (0.3-0.6%), ascorbic acid (10-300 mg), Niacin (0.8 mg), vitamin E (0.6 mg), vitamin B6 (0-0.2 mg) and vitamin A (0-6 IU) (Gopalan *et al.*, 2004) [4] and (Leung and Flores, 1961; Janick and Paul, 2006) [9, 7]. The custard apple fruit is mostly used as a dessert fruit because of its delicious taste and nutritive value. The purpose of this study was to find out the taste texture flavour and overall acceptability of custard apple ice-cream.

Materials and Methods

The present investigation was carried out in the Horticulture laboratory, College of Agriculture & Research Station, Singarbhata, Kanker. Fully ripened custard apple fruits was obtain from custard apple orchard at college and used for preparation of custard apple ice-cream. Pulp of custard apple extracted by electric operated pulper machine and packing done through vacuum packing machine. Preparation procedure of custard apple pulp ice-cream given on flow chart.



Flow chart 1: Pulp extraction procedure



Flow chart 2: Preparation Procedure of custard apple ice-cream

Treatments

T ₁	-	100% Pulp + 50% Whipping cream + 20% Condensed milk + 0% Sugar + 5% Milk powder
T ₂	-	100% Pulp + 50% Whipping cream + 20% Condensed milk + 2.5% Sugar + 5% Milk powder
T ₃	-	100% Pulp + 50% Whipping cream + 20% Condensed milk + 5% Sugar + 5% Milk powder
T ₄	-	100% Pulp + 50% Whipping cream + 20% Condensed milk + 7.5% Sugar + 5% Milk powder
T ₅	-	100% Pulp + 50% Whipping cream + 20% Condensed milk + 10% Sugar + 5% Milk powder
T ₆	-	100% Pulp + 50% Whipping cream + 20% Condensed milk + 12.5% Sugar + 5% Milk powder
T ₇	-	100% Pulp + 50% Whipping cream + 20% Condensed milk + 15% Sugar + 5% Milk powder
T ₈	-	100% Pulp + 50% Whipping cream + 20% Condensed milk + 17.5% Sugar + 5% Milk powder
T ₉	-	100% Pulp + 50% Whipping cream + 20% Condensed milk + 20% Sugar + 5% Milk powder
T ₁₀	-	100% Pulp + 50% Whipping cream + 20% Condensed milk + 22.5% Sugar + 5% Milk powder

Sensory evaluation of ice-cream: The custard apple ice-cream were evaluated in three replication by a panel of 15 judges consisting staff of college using an hedonic scale in accordance with the method described by Gupta (1976) [5].

Statistical analysis of data: The experiment was laid out in completely randomized design (CRD) with 10 treatment and three replications and experimental data was analyzed using the method of Panse and Sukhatme (1967) [11]. In all three replications were taken.

Result and Discussion

Organoleptic score of custard apple ice-cream

The organoleptic score of custard apple ice-cream was recorded at just after preparation for different parameters like flavour, sweetness, texture, and overall acceptability in horticulture laboratory. Keeping these various attributes of Custard Apple Ice-Cream, the results are presented in Table 2.

Flavour: It was Observed that average flavour score was highest in T₃ (7.6) for custard apple ice-cream followed by T₁ (6.5) rated equally in between like Slight to moderately. T₂ (6.33) and T₄ (6.30) rated equally in between neither liked nor disliked to liked slightly.

Texture: It was recorded from result that the texture of ice-cream ranged from 5.47 (T₁₀) to 8.47 (T₃). The highest score was found in T₃ (8.47) followed by T₁ (7.47) and both were rated in between liked moderately to liked very much. The result indicates that medium proportion of sugar in comparison to custard apple pulp was found better in improving the texture of custard apple ice-cream.

Overall accessibility: The mean score for overall acceptability was found to be maximum for treatment T₃ (8.65) followed by T₂ (8.41) and T₁ (8.11) and minimum score was observed in T₁₀ (6.31). The treatment T₃ (100% Pulp + 50% Whipping cream + 20% Condensed milk + 5% Sugar + 5% Milk Powder) was most accepted by judges then the other treatment combination.

Table 2: Sensory evaluation of custard apple ice-cream

Treatment	Flavour	Texture	Taste	Overall Acceptability
T ₁	6.57	7.47	8.06	8.11
T ₂	6.33	6.97	7.97	8.41
T ₃	7.60	8.47	8.22	8.65
T ₄	6.30	6.90	6.96	7.66
T ₅	5.83	6.03	6.86	7.65
T ₆	6.20	6.75	6.53	7.55
T ₇	4.70	6.20	6.50	7.14
T ₈	5.00	5.50	6.22	7.35
T ₉	4.00	5.60	5.43	6.71
T ₁₀	3.90	5.47	4.57	6.31
C.D.	1.21	1.211	1.146	1.107
SE(m)	0.407	0.408	0.386	0.373
SE(d)	0.576	0.576	0.545	0.527
C.V.	12.505	10.804	10.021	8.547

Production Economics of Custard Apple Ice-cream

Production economics of custard apple ice-cream is presented in table 3. The total expenditure was highest in T₁₀ (Rs.530.2/ kg.) and lowest in T₁ (Rs. 521.2 /kg.). The gross returns were same in all treatment i.e. Rs. 800 /Kg. The maximum net profit was obtain in T₁ (Rs. 278.8 /kg) followed by T₂ (Rs.277.8 /kg) and T₃ (Rs.276.8/ kg.) respectively. Benefit-cost ratio was highest in T₁ (1.534) and lowest in T₁₀ (1.511). The cost benefit shows that there was less difference among all the treatments. This is due to raw material is available locally.

Table 3: Production Economics of Custard Apple Ice-cream

Treatments	Total Expenditure (Rs. /Kg)	Gross Returns (Rs. /kg)	Net Profit (Rs. /kg)	B:C Ratio
T ₁	521.2	800	278.8	1.534
T ₂	522.2	800	277.8	1.531
T ₃	523.2	800	276.8	1.531
T ₄	524.2	800	275.8	1.529
T ₅	525.2	800	274.8	1.526
T ₆	526.2	800	273.8	1.523
T ₇	527.2	800	272.8	1.520
T ₈	528.2	800	271.8	1.517
T ₉	529.2	800	270.8	1.514
T ₁₀	530.2	800	269.8	1.511

Conclusion

The study concluded that based on the sensory parameter evaluation custard apple ice-cream with T₃ (100% Pulp + 50% Whipping cream + 20% Condensed milk + 5% Sugar + 5% Milk powder) resulted in most acceptable ice-cream and rank between liked moderately (LM) to liked very much (LVM). In economics analysis of custard apple the highest benefit and cost ratio was found in T₁ (1.534) and lowest was found in T₁₀ (1.511). The total expenditure was found highest in T₁₀ (Rs. 530.2 /Kg.). The gross returns estimated per kg basis were same in all treatment i.e. Rs.800/ kg. The maximum net profit was obtained in T₁ (Rs. 278.8 /Kg.). Similarly benefit-cost ratio was found highest in T₁ (1.534). Overall cost benefit was found well in all treatment, this was due to raw material is available locally.

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